

Declaration of Performance - DoP

SPUN®+, Zinc-plated blue - Allround screw

328-2020-1

- 1 Unique identification code of the product-type: NKT Fasteners - SPUN+ Zinc plated
- 2 Intended use: For load-bearing wooden structures according to Eurocode 5
- 3 Manufacturer: ITW Construction Products ApS, Gl. Banegaardsvej 25, DK-5500 Middelfart
- 5 System of AVCP: 3
- 6a. Harmonized standard: EN 14592:2008+A1:2012

Notified bodies:

Danish Technological Institute
no. 1235
Gregersensvej 1
DK-2630 Taastrup

VHT Versuchsanstalt für Holz und
Trockenbau no. 1503
Annastrasse 18
DE-64285 Darmstadt

Strojirensky zkusebni ustav, s.p.
no. 1015
Tovarni 5
CZE-466 21 JABLONEC nad Nisou

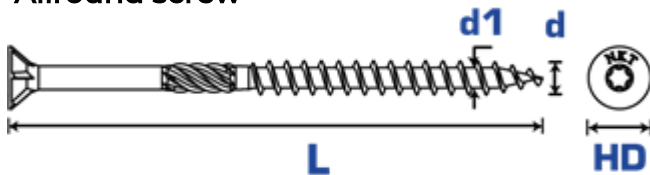
7. Declared performance: See table 1

The performance of the product identified above is in conformity with the set of declared performances. This declaration of performance is issued, in accordance with Regulation (EU) No. 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Flemming Sørensen
Technical Manager
Middelfart, 24.09.2020

SPUN®+, Zinc-plated blue Allround screw



Service Class:	1
Symbol	
C-class	C1
Corrosion protection	El.Galv
Material:	AISI 1022
Steel standard	ASTM A510

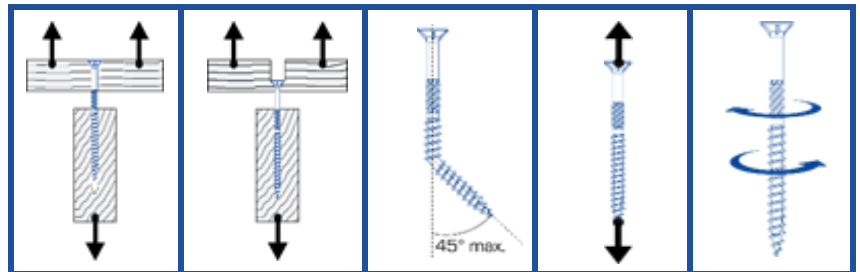


Table 1:

Nominal diameter d [mm]	Length L [mm]	Core-diameter d1 [mm]	Head diameter HD [mm]	Withdrawal strength $f_{ax,k}$ [N/mm ²]	Head pull through $f_{head,k}$ [N/mm ²]	Yield moment $M_{y,k}$ [Nmm]	Tensile strength $f_{tens,k}$ [kN]	Torsional ratio $f_{tor,k}/R_{tor,k}$
3,0	≤40	1,8	6,0	10,0	12,0	1600	3,3	2,7
3,5	≤50	2,2	6,9	14,0	18,0	2000	2,8	1,7
4,0	≤70	2,5	8,0	15,0	19,0	2900	5,3	2,4
4,5	≤80	2,8	8,5	15,0	19,0	4400	6,7	3,1
5,0	≤120	3,2	9,6	15,0	19,0	6100	8,5	2,5
6,0	≤240	3,9	11,4	14,0	18,0	10900	14,0	3,1

The declared values according to EN 14592:2008 + A1:2012. $f_{ax,k}$ and $f_{head,k}$ and torsional ratio are tested at a characteristic wood density of 350 kg/m³. Screws covered by this DoP holds a threaded length of >4d.

To visualize previous versions click on relevant link : http://www.itwcp-techdocs.eu/DoP/Archive/DOP300_V5/DOP_300_English_V5.pdf